artisJet Printing production Manual

With 5000U

ArtisRIP V 9.0 + Workstation software setting

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ABOUT

This manual is for all the users working with artisJet latest products including artis 3000U pro,5000U and proV6.

The manual covers the printing journey of different printing effects ranging from basic color printing to special printing like rotary printing and varnish printing.

Software applied in the manual:

1. artisJet RIP V9.0 software

2. artisJet workstation fro 5000U V3.2

1. [Preparation]

1.1 Turn on the printer: artis 5000U Printer "Ready".



1.2 Plug in the RIP dongle to USB 3.0: It should be the blue dongle.



1.3 Turn on: artisRIP V 9.0 and artisJet workstation for 5000U V3.2.

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	An and a first state of the sta	Parts

1.4 Connect the USB cable:

- Connect the artisJet 5000U to the Windows computer;
- artisJet workstation for 5000U V3.2 and make sure the status is CONNECTED.

Ortie	Jet						a	rtisJet workflow station for a	rtisJet 5000	u 🖃
New job		Print Cancel	Delete Setting	g PM A	28				-	Connected
#	State		Job Title		Size	Copies	progress	3D Embossed	ASC	PD

1.5 Position the printing materials to the X= 0, Y=0 point on the working table.



1.6 Click the

and wait till the table is back to the end.



2. 【artisRIP V 9.0 Basic settings】

2.1 Turn on the artisRIP V 9.0

ArtisJetRIP v9.0	1. Contract (1. Contract)		the second s	
File				Help
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Export with hoat watermark when over print limitation;	W 15	ସ 😒		
3 Can not save file				
	90 9	3 🔨		
Don't display this dialog again		<u></u>		

- If the message above turns up, please reconnect the dongle by plugging out and plugging in.
- Exit by clicking and turn it on again;

2.2 Working size settings

- The max print size for artisJet 5000U is 500* 700mm ;
- Click "FILE" to create the working size by setting L ≤500mm, H ≤700mm;
- Error will happen if the page size set is over the printer size.

New	×
Publication Type: General Publication Page: Cutton Spe: 200m	e Portrait Spacing. Top: Omm
Standard Sta	Bottom: [Omm 1] Constant of the second seco

Notice:

- \checkmark The size setup above determines the travel size of the carriage in X.
- ✓ The size setup above should be bigger than the artwork size to be imported.

2.3 Artwork importation.

Click "Import Picture to import the artwork.

图A

2.4 Artwork size setting

- Set the artwork size to the material size.example: W=250mm ,H=166mm;
- Set the size as 250mm.
- Click Constrain Proportion;
- Click OK .



Size: 250mm → × 166.6244mm →	Gamma:
Outer Spacing: Lett: Omm = Top: Omm = Right: Omm = Bottom: Omm =	Black C None C Transpar C Painting
Position:	White:

2.5 Artwork positioning.

- Click (Show Metric Panel);
- Options:
- 1) x : stands for starting point of X.
- 2) y : stands for starting point of Y.
- 3) w : stands for artwork W size.
- 4) h : stands for artwork H size.

- Double Click X and input 0. ENTER to exit.
- Double Click Y and input 0. ENTER to exit.
- The artwork print position is (x=0 , y=0)



Notice:

✓ The settings for artwork positioning in the artwork should be in coherent with the materials positioning in the table, otherwise the WRONG position will happen when printing.

Example: The position setting of artwork in RIP x=0; y=0 and the material position should be also x=0; y=0.



2.6 How to confirm the positioning of the material?

• Option 1: Print a frame onto the tale.





• Option 2: Print out the Starting line/frame onto the table.



3. \llbracket Color print settings \rrbracket

3.1 Definition

Print ONLY CMYK colors onto the light material.

When printing onto the dark materials, the white needs to be printed as background.



• The print results might be different for different colors of materials.

- Options for resolution: 4PASS CMYK / 8 PASS CMYK / 16 PASS CMYK;
- Speed varies on different resolutions.

3.2 artisRIP V 9.0 Color print settings

• Click (Print);		
😰 ArtisJetRIP v9.0 - [untitled.tpf (73%)]		
Image: Style Insert Tool View Options Image: Style Insert Tool View Options <td< td=""><td>35)\$@B + • \ \ \</td><td>þ</td></td<>	35)\$@B + • \ \ \	þ
Print		
Normal Imposition Tiling Separation Printer: artisJet ProV6 direct to substrate printer Port: FILE: Sheet VerticalAuto Properties Page: • All From Page • All From Page 1 10 Among Them: • Even & Odd Odd Even Copies: 1 4 Auto Scale Copies: 1 4 Height: 300mm Mirror Negative Inverse Back To Front	1	
Option Orientation: Top Left Crop Marks Independent RGB Gamma: 1.8	Previous Next Print to File OK Cancel	

• Click "Properties" to set;

1) **Printer Port:** SelectLPT1. Change is NOT allowed.

- 2) Size: Set as Auto ;
- 3) Optional modes: For different printing options in resolution.

1 **4PASS KCMY:** 720*720dpi、Fastest printing speed, suitable for matt surfaces where no high resolution is needed.

② **8PASS KCMY:** 720*1440dpi、 Medium printing speed with higher resolution, suitable for all occasions and most of the materials.

3 **16PASS KCMY:** 720*2880dpi、Slower printing speed with highest resolution, suitable for special printing with higher requirements.

Print Port: LPT1:	LPT1
Size: Auto	— Auto
Orientation:	
PrintMedia: Plain Paper 💌	
1	
Optional Modes:	
Only print color: 8Pass, KCMY	
Only print White: 8Pass, WW	8 PASS KCMY (720*1440dpi)
Print white and color one time: 8Pass, WWWWNLMY Print color and white one time: 8Pass, KCMYWWW	
Only print White: 8Pass, WWWW	
Print white and color one time: 8Pass, WWKCMY	
Print color and Vanish one time: 8Pass, KCMYW	
Only print Vanish: 8Pass W: 8Pass, W	
I I Only print color: 4Pass, KCMY: 4Pass, KCMY	A PASS KCMV (720*720dni)
Print white and color one time: 4Pass, WWWW 4Pass, WWWW	4 PASS KCIVIT (720 7200p1)
Print color and white one time: 4Pass, KCMYWWWW: 4Pass, K	
Only print white and color one time: 4Pass, WWKCMY: 4Pass, \	
Only print White: 4Pass, WW: 4Pass, WW	
Only print Vanish: 4Pass VV: 4Pass, VV	
Only print color: ToPass, NLMT: ToPass, NLMT Only print White: 16Pass, WAWAW: 16Pass, WAWAW	16 PASS KCMY (720*2880dni)
Print white and color one time: 16Pass, WWWWKCMY: 16Pass	
Print color and white one time: 16Pass, KCMYWWWW: 16Pass	
Print white and color one time: T6Pass, WWKLMY: T6Pass, WV Print color and white one time: 16Pass, KCMYWAV: 16Pass, KC	
Only print white: 16Pass, WW: 16Pass, WW	
Custom	
€ III F	
More Options OK Cancel	

Select" 8PASS KCMY" for "More Options" and set the Speed.

The actual speed will differ on different **"Speed"** setting at the same resolution.

1) UniDirection: Ink shoots out only one way during the carriage move.

- 2) BiDirection : Ink shoots out in two ways.(Take "UniDirection" as example)
- 3) The results from different speed will be different.



- Click Print and OK
- The PRN file will be output to artisJet workstation fro 5000U V3.2 directly;



- 3.4 artisJet workstation fro 5000U V3.2 settings
- Check the printing task in

Job queue

O rtis	Jet											artisJet w	orkflow station for	artisJet 5000U	= >
New job	Import Save	Print	Cancel	Delete	L Setting	PM	C:\ ACS							c	onnected
Printing #	progress State			Jot	o Title			Size	Copies	1	progress		3D Embossed	ASC	PD
Job que	ue (1)													Prir	ited list
Job Title					State	Print Mo	de	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
PRN C	:\MTOutput\untitled_001\u	untitled.pm			Walt	Color-K0	CMY	11.8111" x 11.8111"	à	019-12-31 11:08:17	1	720 x 1440 dpi	N/A	UniDirection	
PRN C	:MTOutput/untitled_001/u	intitled.pm			Wait	Color-K0	CMY	11.8111" x 11.8111"	2	019-12-31 11:08:17	1	720 x 1440 dpi	N/A	UniDirection	



• Select the task and click Print starts to print.

Ortie	Jet										artisJet w	orkflow station for	artisJet 5000U	- ×
New job	Import Save	Print	Cancel	Delete	Setting		3						C.	nnected
Printing	j progress													
#	State			Job) Title		Size	Copies		progress		3D Embossed	ASC	PD
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Job Title	0				State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
•	C:MTOutputluntitled_00	1\untitled.p	m		Printing	Color-KCMY	11.8111" x 11.8111"	2	019-12-31 11:08:17	1	720 x 1440 dpi	N/A	UniDirection	

- 1) The prints start when "Printing" turns up in Printing progress
- 2) The table is not back to the end if "Table | Media out" turns up in Printing progress

Intie	Jet							artisJet w	orkflow station for a	artisJet 5000U	
New job	Import Save Pri	int Cancel	Delete Setting	PM ACS						l	Connecte
Printing #	g progress State Ready to print	C:MT	Job Title Output/untitled_001/unt	itled.prn	Size 11.8111" x 11.8111"	Copies 1	 progress 0%		3D Embossed N/A	ASC N/A	PD Uni
Job que	eue (1)									P	rinted list

Remark:

The printing task is recommended to save as PRN file if the artwork is going to be printed in QTY.



⊙ rt⊯Jet											
Import File Organize New folder	ty Search Desitop										
Favorites	Libraries		Introduction of the second							ronkflow station for	artisJet 5000U
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: Computer	- Type Phy File		Job Title	State	Print Mode	Output Size	Date Modified	Copies	Resolution	30 Embossed	Print Direction
File name: co	v Pastscript file(*.prm) v Open v Cancel		C.MrTOutputt2019-13-31- 0xColor print prin	Wat	Color-KCMY	11.0111'x 11.0111'	2019-12-31 11:59:05	а	728 x 1440 dpi	NA	UsDirecton

3.5 Print

- Material: A4 paper
- Resolution: 8 PASS KCMY (UniDirection)



4. 【White Printing】

4.1 Definition

Printing out white only without any other colors.

- Image: Second second
- Case Study A-Full white as background

A-1

A-2

- ① A-1: Full 100% white as background.
- ② A-2: White setting in the original print is not correct.
- ③ Edit: Adjust the picture in Photoshop and set them as: (C=0,M=0,Y=0,K=0);



Case study B-Partial white print.



В

B-1 Artwork for white

B-2 print result.

Requirements to print figure B:

1. Create a new artwork in PS or AI software as B-1 for white print.

<u>_</u>₽₽

2. The sizes of B and B-1 should be the same.

4.2 artisRIP V 9.0 white print settings (Take artwork A as example)

• Import the picture A and clicking

(Print) --**Properties** to set.

4) Optional modes: For different printing options in resolution.

(4) **4PASS KCMY:** 720*720dpi、Fastest printing speed, suitable for matt surfaces where no high resolution is needed.

(5) **8PASS KCMY:** 720*1440dpi、 Medium printing speed with higher resolution, suitable for all occasions and most of the materials.

6 **16PASS KCMY:** 720*2880dpi、Slower printing speed with highest resolution, suitable for special printing with higher requirements.



Remarks:

✓ Select WW if your machine ink channel is as below;



✓ Select WWWW if your machine ink channel is as below;



"More Options" settings

Select "8PASS WWWW" to enter "More Options" to set as below;



1) White Mode: Two options are recommended only for WHITE print only:

White Mode:	White(Simulate Spot Color)	•
White Densi	White Full	
Custom White	Invert Color	
Varnish Mod	Full Except blank line Invert Color Except blank line	
Varnish Den:	White(Simulate Spot Color)	

① White : The white will be printed out in gradient levels to the color darkness in the artwork.



- ② White (Simulate Spot Color): 100% white print at the same white ink print.
- ③ Take White (Simulate Spot Color) as example



2) White Density:

"Less" or "small only" is recommended if the surface of the printable materials is glossy like glass, acrylic, metal, etc.

① Normal / Less / Small only / More / Most : "Normal" or "Less" are mostly applied.

(Take Normal as example)

② Cusutom : Adjust the white ink limit by percentage as below:

White Density:	Custom 💌
Custom White D	Normal Less
Varnish Mode: 1	Small only
Varnish Densit	More Most
	Easton

Custom White Density	100%	•
Varnish Mode: <u>Varnish</u>	0%	
Varnish Density: Cust	20%	
	30%	
	40%	
Screen Type: Stochastic	60%	
	80%	
ntensity: Darkest 🔟 📃	90%	
	100%	

3) Speed : UniDirection



4.3 Print

P ArtisJetRIP v9.0 - [untitled.tpf (51%)]	
File Edit Arrange Object Style Insert Tool View Options	
80 160 140 120 100 80 60 40 20 0 20 40 6	80 100 120 140 160 180 200 220 240 260 280 300 320 340 360
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⊕ 40 ⁻	Cancel
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148	
168	Ever A

4.4 artisJet workstation for 5000U V3.2 settings

• Check the print task in	Job que	ue.						
Crtislet				artisJ	et workflow station for	artisJet 5000U		
Import Save Print Cancel Delete Save		25				Com		
Printing progress # State Job Title		Size	Copies	progress	3D Embossed	ASC		
Job queue (1)						Print		
Job Title 5	State Print Mode	Output Size	Date Modified	Copies Resolution	3D Embossed	Print Direction		
C1MTOutput/untitled_003/untitled.pm	Wait 4White+Color	11.8111" × 11.8111"	2019-12-31 14:05:07	1 720×1440 d	pi N/A	UniDirection		
Clcik Print to print CrtisJet					artisJet wor	kflow station for a	artisJet 5001	ov —)
New job Import Save Print Cancel Delete	Setting PM	C:\ ACS						Connected
Printing progress	to Title	Circo	Capias			2D Embassed	100	
* State Ju 1 Printing C:IMTOutputtu	intitled/untitled.pm	14.1722" x1	9.6847" 1	3%	T	N/A	N/A	Uni
Job queue (1)								Printed list
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C:MTOutputfuntitiedluntitied pm	Printing 4V	Yhite 14.1722" x	19.6847" 2019-10-2	2 11:06:21 1	720×1440 dpi	N/A	UniDirecti	on

4.5 Print



5. **[Print White and color at the same time**]

5.1 Definition

You can print white ink and color ink at the same time on dark materials, making printing more convenient and fast.



A-original picture



A-1 print effect (print white before color)



A-2 print effect (print color before white)

5.2 artisRIP V 9.0 setting for CMYKW printing

Take picture A-1 for example:



Select 8PASS WWWKCMY and click More Options. The following settings need to be changed:

- 1. White Mode: set white ink print mode- White (Simulate Spot Color);
- 2. White Density: set the value of ink output- Normal;

3. White Invaginate: white ink edge recess when print white and color at the same time. It can avoid white edge leaking out.

- (1) **Off:** turn off the function.
- 2 Small/ Middle / Big : Big is usually optional
- ③ Custom: Customize the white ink edge size by percentage and use it with Custom White Invaginate.



1) Speed : printing speed setting; (take UniDirection setting printing as an example)

Ink: WWWWKCMY	
White Mode: White(Simulate Spot	Color) 💌
White Density: <u>Normal</u>	=
Custom White Density <u>100%</u>	
Varnish Mode: <u>Varnish</u>	
Varnish Density: <u>Custom</u>	
Custom Varnish Density <u>50%</u>	
White Invaginate: Big	
Custom White Invaginate: 40	
White Invaginate Direction: All	Direction
BlackInk: Minimum	
Speed: UniDirection	
Pass Number: <u>8 Pass</u>	
Screen Type: Stochastic 💌 🔽 F	Print Color Adjust
ntensity: Darkest 📢 🔰 🕨	Lightest 2.025 Default

5.3 Output of printing task

ArtisJetRJP v9.0 - [untitled.tpf (51%)]				- 0 ×
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80 160 140 120 100 80 60 40 20		0 140 160 180 200 220 240 260) 280 300 320 340 360 380	400 420 440 460 45
	Pint Pining Fle Prepaing and servin	untitled tpl Page 1 g pint data 202 OK Cancel		

5.4 artisJet workstation fro 5000U V3.2 settings

•	Check the print task in	Job qu	eue							
(OrtisJet							artisJet w	orkflow station for a	artisJet 5000U
[New job Import Save Print Cancel Printing progress Cancel Cancel Cancel Cancel	Delete Setting	PM C:\							Connect
•	# State	Job Title		Size	Copies		progress		3D Embossed	ASC F
•	Job queue (1)									Printed
•	Job Title	State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction
•	C1MTOutputtuntitled_002/untitled.pm	Wait	4White+Color	11.8111" x 11.8111"	21	019-12-31 12:12:53	1	720 x 1 440 dpi	N/A	UniDirection

• Select the task and click Print to start printing;

tieJet									а	rtisJet workflow s	tation for artisJet 3	000U Pro V3.2	- x
w job Import	Save	Print Canc	bel Dele	te Setting	PM ACS								onnected
nting progre	SS	-		Job Title		Sito	Coniec	1	progrades		2D Emborcod	480	PD
	Printing	С	MTOutput	untitled_001\untit	ed.pm	14.1722" x 19.6847"	1		3%		N/A	N/A	Uni
b queue (1)												Pri	nted list
b Title				State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
COMTOUT	outiuntitled_001\u	ntitled.pm		Printing	4White+Color	14.1722" x 19.6847"		2019-10-22 11:59:36	1	720 x 1440 dpi	N/A	UniDirection	
	tie Jet w jeb Emport nting progree b queue (1) b Tibe C.MTOutp	tislet	tisJet	tisJet	tisJet	tis Jet Image: Save Print Save Print Cancel Image: Print Save Print Cancel Image: Print Save Print Cancel Image: Pr	tisJet Image: Save Print Cancel Delete Image: Save Print Cancel Delete <th>tisJet Image: Save Print Cancel Delete Image: Save Print Cancel Delete<th>tisulat Image: Save Print Cancel Determined State Image: State Determined State Image: State Determined State State Job Title State Copies Printing OMTOURputurities 001/unities print 14 172.7 x 19 80477 1 b queue (1) Ditle State Output Size Date Modified Image: Common State State Print Mode Output Size Date Modified Image: Common State State Print Mode Output Size Date Modified Image: Common State Image: State Image: State Output Size Date Modified Image: Common State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Print Mode Image: State Image: State</th><th>State Job Title Size Copies progress Image: State CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 3% Image: State State Object 14.1722'x 19.6847' 3% Image: State CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 2019-10-22 11.69.36 1 Image: State State Printing CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 2019-10-22 11.69.36 1</th><th>State Job Title Size Copies progress Image: State Job Title Size Copies Resolution Image: State Image: Size Image: Size Image: Size Image: Size Image: State Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Ima</th><th>State Job Title Size Copies progress 3D Embosed b queue (1) Ditle State Print Mode OutputSize Date Modified Copies Resultion 3D Embosed b Title State Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm 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19 80477 1 b queue (1) Ditle State Output Size Date Modified Image: Common State State Print Mode Output Size Date Modified Image: Common State State Print Mode Output Size Date Modified Image: Common State Image: State Image: State Output Size Date Modified Image: Common State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Image: State Print Mode Output Size Date Modified Image: Common State Image: State Print Mode Image: State Image: State</th> <th>State Job Title Size Copies progress Image: State CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 3% Image: State State Object 14.1722'x 19.6847' 3% Image: State CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 2019-10-22 11.69.36 1 Image: State State Printing CMITOUtput/untitled_001/untitled pm 14.1722'x 19.6847' 2019-10-22 11.69.36 1</th> <th>State Job Title Size Copies progress Image: State Job Title Size Copies Resolution Image: State Image: Size Image: Size Image: Size Image: Size Image: State Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Image: Size Ima</th> <th>State Job Title Size Copies progress 3D Embosed b queue (1) Ditle State Print Mode OutputSize Date Modified Copies Resultion 3D Embosed b Title State Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified 1 720 x 1440 dpi NA</th> <th>State Job Title State Print Direction C CMTOudputuntted_001butted_pm Print Mode Output State Date Modified Copies Resolution SD Embossed PrintDirection C 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CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified Copies Resultion 3D Embosed c CMTOudputuntited_001/untited_pm Print Mode Output Size Date Modified 1 720 x 1440 dpi NA	State Job Title State Print Direction C CMTOudputuntted_001butted_pm Print Mode Output State Date Modified Copies Resolution SD Embossed PrintDirection C CMTOudputuntted_001butted_pm Print Mode Output State Date Modified Copies Resolution SD Embossed Print Direction C CMTOudputuntted_001butted_pm Print Mode Output State Iob Iob Iob Iob Iob <td< th=""></td<>

5.5 Print



6. \llbracket Embossed print with white \rrbracket

6.1 Definition

When the part of printing elements need the embossed effect, we can bring about the effect by embossed print. Print picture can be edited by drawing software. The following figure for reference;



• Edit embossed effect picture:

- If you want to print embossed effect, you need to use Photoshop, Illustrator or other drawing software to make the embossed elements separately as shown in figure B - 1.
- 2) The black area in B-1 picture is the embossed area;
- 3) Keep the size of the pictures are the same, otherwise white ink and color ink printing will be misplaced;

6.2 artisRIP V 9.0 settings for embossed printing

Taking the printing effect of B - 2 picture as an example:

● Import picture B-1 and click (Print) → Properties to open the print setting box;



Print mode selection:

1 When printing embossed effect, WWWW four white ink channel modes are generally selected to pick up speed.

2 When the machine ink path is KCMY + WW + VV (there are two Varnish channels), the WWWW four white ink channel modes are also selected. Which means print white ink and vanish together;

C Dptional Modes:	
Only print color: 8Pass, KCMY	
Print white and color one time: 8Pass, WWWWKCMY	
Print color and white one time: 8Pass, KCMYWWWW	8 PASS WWWW (720*1440dni)
Print white and color one time: 8Pass, WWKCMY	
Print color and white one time: 8Pass, KCMYWW	
Print color and Vanish one time: 8Pass, KUMYVV	
Only print vanish, or ass vv. or ass, vv Only print color: 4Pass, KCMY: 4Pass, KCMY	
Only print White: 4Pass WWWW: 4Pass, WWWW	4 PASS WWWW (720*720dpi)
Print white and color one time: 4Pass, WWWWKCMY: 4Pass, V	
Print color and white one time: 4Pass, KCMYWWWW: 4Pass, K	
Only print white and color one time: 4Pass, www.cwrr: 4Pass, v	
Only print White: 4Pass, WW: 4Pass, WW	
Unly print Vanish: 4Pass VV: 4Pass, VV Only print color: 16Pass, KCMY: 16Pass, KCMY	
Only print White: 16Pass, WWWW: 16Pass, WWWW	16 PASS WWWW(720*2880dpi)
Print white and color one time: 16Pass, WWWWKCMY: 16Pass	((
Print color and white one time: 16Pass, KCMYWWWW: 16Pass	
Print white and color one time: ToPass, WWNLMY: ToPass, WV Print color and white one time: 16Pass, KCMYWW: 16Pass, KC –	
Only print white: 16Pass, WW: 16Pass, WW	
Custom	
More Options OK Cancel	

More Options setting

Select **8PASS WWWWKCMY** and click **More Options**. The following settings need to be changed:

- 1) White Mode: set white ink print mode- White / White (Simulate Spot Color);
- 2) White Density: set the value of ink output based on print height-Less / Normal / More / Custom;

Resolution: 8Pass	
Ink: WWWW	
White Mode: White(Simulate Spot Color)	E
White Density: <u>Normal</u>	_
Custom White Density 100%	
Varnish Mode: Varnish	
Varnish Density: Custom	

Unite invaginate. <u>Dig</u> Custom White Invaginate: White Invaginate Directi BlackInk: <u>Minimum</u>	<u>40</u> on: <u>All Direction</u>	-
Pass Number: <u>8 Pass</u>		
Screen Type: Stochastic	Print Color	Adjust.
Intensity: Darkest 🕢	Lightest 2.02	5 Defaul

6.3 Output of printing task



6.4 artisJet workstation fro 5000U V3.2 settings

• Check the print task in

Job queue

⊂rtısJet								artisJet v	vorkflow station fo	artisJet 5000U	= ×
New job Import Save	Print Cancel Delet	e Setting								c.	onnected
Printing progress # State		Job Title		Size	Copies		progress		3D Embossed	ASC	PD
Job queue (1)		State	Print Mode	Output Size	_	Date Modified	Copies	Resolution	3D Embossed	Prin Print Direction	ted list
C:IMTOutputtuntitied_0	03/untitled.pm	Wait	4White	9.8417" x 11.8111"	2	019-10-22 15:05:44	1	720 x 1 4 40 dpi	N/A	BiDirection	

• Select the task and right click to choose set;

Ortis.	let													artisJet w	rorkflow station for	artisJet 5000L	· - ×
New job	Import	Save	Print	Cancel	D	elete	Setting	M	C:\ ACS								Connected
Printing #	progress Sta	te				Job 1	ïtle			Size	Copies	1	progress		3D Embossed	ASC	PD
Job que	ue (1)															Pri	inted list
Job Title							State	Print M	lode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	n
••• c	MTOutputiun	itled_00	3/untitled.p	om			Wait	200.00	Move	0.0.41.75 × 11.8111" Up		2019-10-22 15:05:44	1	720 x 1440 dpi	N/A	BiDirection	
									Set Previe	w							

- Set method;
- 1) Copies: Usually choose 1
- 2) 3D embossed :three modes of Small / Middle / Big can be selected. They are different in embosses thickness;
- 3) Print direction :
 - ① When choose 8PASSWWWW: printing in **BiDirection mode** can faster embossed printing;
 - (2) When choose 4PASSWWWW: UniDirection / BiDirection;

Printing set		×	Printing set	X
Copies 3D embossed Print direction	1 Middle BiDirection OK Cancel	T T	Copies 3D embossed Print direction	1 • 2 • 3 • 4 • 5 • 6 • 7 • 8 • 9 •
Printing set			Printing set	
Copies 3D embossed Print direction	1 Middle BiDirection Diriection BiDirection OK Cancel		Copies 3D embossed Print direction	1 ▼ Middle ▼ N/A Small Middle Big Braille OK Cancer

rtisJet								artisJet w	orkflow station for	artisJet 5000	v -)
New job Import Save	Print Cancel Dele	ete Setting		3							Connected
Printing progress # State		Job Title		Size	Copies		progress		3D Embossed	ASC	PD
Job queue (1) Job Title		State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Frint Directi	rinted list
C1MTOutputtuntitled_003	wntitled.pm	Walt	4White	9.8417" x 11.8111"		2019-10-22 15:05:44		720 x 1440 dpi	Middle	BiDirection	i.
		_									
				Ň	/erifv	that all setti	ngs are	correct			

Verify that all settings are correct

EO • Select the task and click Print to print:

o rtisJ	et								artisJet w	orkflow station for	artisJet 5000U	
New job	Import Save F	rint Cancel Delete	Setting		3							onnected
Printing	progress											
#	State	Ji	ob Title		Size	Copies		progress		3D Embossed	ASC	PD
1	Printing	C:MTOutputunt	itled_003\untitl	ed.prn	9.8417" x 11.8111"	1	•	4%		Middle	N/A	Bi
Job quei	ue (1)										Pri	nted list
Job Title			State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
-												
1	MTOutputluntitled_003/unt	itled.pm	Printing	4White	9.8417" x 11.8111"	2	019-10-22 15:05:44	1	720 x 1440 dpi	Middle	BiDirection	
	WTOutputiuntitied_003/unt	itled,pm	Printing	4White	9.8417" x 11.8111"	2	019-10-22 15:05:44	1	720 x 1440 dpi	Middle	BiDirection	

6.5 Print



7. [Braille print]

7.1 Definition

There are standards for braille printing. The Braille dot printing standard is shown in the figure below. Two main parameters are:

- Dot Base Diameter : 0.059 (1.5mm) to 0.063 (1.6mm);
- **Dot Height** : 0.025 (0.6mm) to 0.037 (0.9mm);

MEASUREMENT RANGE	MINIMUM IN INCHES MAXIMUM IN INCHES	Distance Between Corresponding Dots In Adjacent Cells	Distance Between Two Dots In The Same Cell
Dot Base Diameter	0.059 (1.5m) to 0.063 (1.6mm)	Distance Between Two Dots In The Same Cell	66
Distance Between Two Dots In The Same Cell'	0.090 (2.3mm) to 0.100 (2.5mm) 0.100 for California	Distance Between	Blank Cell Space Between Words
Distance Between Corresponding Dots In Adjacent Cells ¹	0.241 (6.1mm) to 0.300 (7.6 mm) 0.300 for California	One Cell Directly Below	
Dot Height	0.025 (0.6 mm) to 0.037 (0.9 mm)	Single Braille Cell	Raised Dot
Distance Between Corresponding Dots From One Cell Directly Below ¹	0.395 (10mm to 0.400 (10.2 mm)		O O O Dot Base Diameter
¹ Measured Center To Center	Reference: 2010 ADA Standards I	or Accessible Design (ADAAG) 703.3.1	No Raised Dot

• Braille dot printing requirements:

- 1) The Braille dots are printed out by multipul layers of white ink;
- 2) The bottom of the Braille spot is a standard circle;
- 3) The top of the Braille spot is arc;

4) When printing Braille points, the picture is set as figure-C



Figure-C

C-1 Braille spot

C-2 Braille printing effect

7.2 artisRIP V 9.0 settings for Braille printing

Take figure C-2 for example:

- Import pictureB-1 and click

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Properties to open the print setting box;

 Import pictureB-1 and click

 (Print) ->Print -
- Print mode selection: Select 8PASS WWWW;



More Options setting

Select **8PASS WWWW** and click **More Options**. The following settings need to be changed:

1) White Mode: choose white ink print mode- White / White (Simulate Spot Color);

- 2) White Density: Custom ;
- 3) Custom White Density: 100%

	Custom White Density	100%	¥
Recolution: 8Pers	Varnish Mode: <u>Varnis</u> h	0%	
Ink: WWWW	Varnish Density: <u>Cust</u>	20% 30%	
White Mode: <u>White(Simulate Spot Color)</u>		40%	
White Density: Custom	Screen Type: Stochastic	60% 70%	
Custom White Density <u>100%</u> Varnish Mode: Varnish	ntensity: Darkest 💶 📃	80% 90%	

7.3 Output of printing task



7.4 artisJet workstation fro 5000U V3.2 settings

• Check the print task in

Job queue

rtısJet	telet artislet workflow station for artislet 50000 – X												
New job Import Save	Print Ca	ancel Delete	Setting	X PM	C:\ ACS								Connected
Printing progress # State		x	Job Title			Size	Copies	1	progress		3D Embossed	ASC	PD
Job queue (1)												Pri	nted list
Job Title	-		State	Print Mo	ide	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
C:MTOutputtuntitied_00)2/untitled.pm		Wait	4Whit	e	9.8417" x 11.8111"		1019-10-22 17:22:00	1	720 x 1440 dpi	N/A	UniDirection	

• Select the task and right click to set;

© rtısJet							artisJet w	orkflow station for	artisJet 5000U	= ×
New job Import Save Print	Cancel Delete Setting	PM C:\ ACS								nnected
# State	Job Title		Size	Copies		progress		3D Embossed	ASC	PD
Job queue (1)									Prin	led list
Job Title	State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
C1MTOutputtuntitied_001/untitled;	pm Wait	Move Up Move Down Set	117" x 11.8111"	20	19-10-22 17:16:45	1	720 x 720 dpi	N/A	UniDirection	
		Preview								

• Set method;

- 1) Copies: choose 1 (must-option)
- 2) 3D embossed : Braille (must-option)
- 3) Print direction : **BiDirection** (must-option)

Copies	1	-	
3D embossed	Braille	•	
Print direction	BiDirection	-	
	ок	Cancel	
_			

Copies	1	Copies	1	•
3D embossed	Braille	3D embossed	Braille	•
Print direction	N/A Small	Print direction	BiDirection	•
	Middle Big		UniDirection	n
	Braile OK Cancer		OK	Cancel

Image: State <	rtisJet								artisJet w	orkflow station for	artisJet 5000U	Ξ
Printing progress 3D Embossed ABC PI # State Job Title Size Copies progress 3D Embossed ABC PI ob queue (1)	New job	rint Cancel Delete	Setting	PM ACS							c	onnected
ob queue (1) Date Modified Copies Resolution 3D Embossed Print Direction iob Title State Print Mode Output Size Date Modified Copies Resolution 3D Embossed Print Direction image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00 1 720 x 1440 dpi Brailie BlOrection image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00 1 720 x 1440 dpi Brailie BlOrection image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00 1 720 x 1440 dpi Brailie BlOrection image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00 1 720 x 1440 dpi Brailie BlOrection image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00 1 720 x 1440 dpi Brailie BlOrection image: C:MITO/diput/undited_002/unditied_pm Wait 4/White 9.8417* x11.8111* 2019-10-22 17 22 00	# State	Job	Title		Size	Copies		progress		3D Embossed	ASC	PD
International State Print Mode Output Size Date Modified Copies Resolution 3D Embossed PrintDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied_002/unditied pm Wait 4White 9.8417*x11.8111* 2019-10-2217.22:00 1 720 x 1440 dpi Braile BiDirection Image: C:MTOutputunditied pm Wait Image: C:MTOutputu												
Job Title State Print Mode Output Size Date Modified Copies Resolution 3D Embossed Print Direction C:MTOutputunttied_002untified_pm Wait WWait WWait	Job queue (1)										Prir	nted list
C:MTOutputundted_002undtled_pm Wait 4White 9.8417* x11.8111* 2019-10-22 17.22.00 1 720 x 1440 dpl Braile BIDirector Image: C:MTOutputundted_002undtled_pm Image: C:MTOutputundted_002undted_pm Image: C:M	Job Title		State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	
Verify that all settings are correct	C:MTOutputtuntitled_002/unti	tled.pm	Wait	4White	9.8417" x 11.8111"	2	19-10-22 17:22:00	1	720×1440 dpi	Braille	BiDirection	
Verify that all settings are correct												
					V	erify	hat all setti	ngs are	correct			



•

rtısJet								artisJet w	orkflow station for	artisJet 5000U	
New job Import Save P	rint Cancel	LO Setting								c	onnected
Printing progress											
# State	Jok	Title		Size	Copies		progress		3D Embossed	ASC	PD
1 Printing	C:MTOutputuntiti	ed_002\untitl	ed.pm	9.8417" x 11.8111"	1		27%		Braille	N/A	Bi
Job queue (1) Job Title		State	Print Mode 4White	Output Size 9.8417" x 11.8111"	2	Date Modified 019-10-22 17:22:00	Copies 1	Resolution 720 x 1440 dpi	3D Embossed Braille	Print Direction BiDirection	nted list

7.5 Print



8. 【Glossy varnish print】

8.1 Definition

Glossy oil is a kind of transparent ink, which can be printed after white ink or colored ink to increase the quality of the product and produce the transparent effect of bright light.

1. Vanish must be printed after white ink or color ink, but can't print directly on the material;

2. Vanish printing task can be output independently,but can't print with white ink or color ink at the same time;

- 3. The duration of UV light in the process of varnish printing affects the lighting effect;
- 4. When you want to print varnish, the picture need to be set as the following figure:



Figure-D

D-1 Varnish printing picture

D-2 Varnish effect

8.2 artisRIP V 9.0 settings for glossy varnish print

Take figure D-2 for example:

A. Color ink printing: print picture D to the material, the effect is as follows;



B. Varnish print:

•



(Print) \rightarrow Properties to open the print setting box;

Make sure that the color ink printing picture is consistent with the varnish printing picture size and position, otherwise the print is misplaced.

👰 ArtisJetRIP v9.0 - [位置11.tpf (52%)]		
🕍 File Edit Arrange Object Style Insert Tool	View Options	
◪◧▩◧◓,๖៩米	96) <i>[55]</i> \$60 **	
	<u>40 20 0 20 40 60 80 100 120 140 160 180 200 220 240 260 280 300 320 320 320 300 320 300 320 300 320 300 320 300 320 300 30</u>	340
IT 20		
5 40		
●		
80-		
	• • • • • • • • • • • • • • • • • • •	
140		
<u></u>		
228	°	

• **Print mode selection:** Select 8PASS WWWW (must-option);



• More Options Setting

Select 8pass VV to enter More Options setting. The following settings need to be adjusted in this setting:

- 1) Varnish Mode: Varnish (must-option)
- 2) Varnish Density: Custom (must-option)
- 3) Custom Varnish Density: 40%-60%
- 4) Speed : BiDirection

Resolution: 8Pass	
Ink: W	
White Mode: White (Simulate Spot Color)	
White Density: Custom	
Custom White Density 100%	
Varnish Mode Varnish	<u> </u>
Varnish Density: <u>Custom</u>	
Custom Varnish Density 50%	
White Invaginate: Big	Varnish print settings
Custom White Invaginate: 40	
White Invaginate Direction: All Direction	
BlackInk: Minimum	
Speed: BiDirection 💌	<u> </u>
Pass Number: 8 Pass	
Screen Type: Stochastic 🔽 🔽 Print Color Adjust	
Intensity: Darkest	
OK Cancel	

8.3 Output of printing task



8.4 artisJet workstation fro 5000U V3.2 settings

• Check the print task in Job queue;

O rt#	rtis Jet artis. Jet workflow station for artis. Jet 50000 – 🗙											
New jo	bb Import Save	Print Cancel Delete	Setting	PM ACS	J						c	onnected
#		Job	Title		Size	Copies		progress		3D Embossed	ASC	PD
Job q	jueue (1) itte		State	Print Mode	Output Size		Date Modified	Copies	Resolution	3D Embossed	Print Direction	ted list
PRN	C:MTOutput(guangyou)guan	gyou.pm	Wait	2Vanish	11.8111" x 11.6924"		2019-10-22 18:27:47	1	720×1440 dpi	NA	BiDirection	
-												

Select the task and click

ortis.	let								artisJet v	rorkflow station for	artisJet 5000	v — >
New job	Import Save	Print Cancel	Delete Setting		I						I	Connected
Printing	progress Ctoto		Job Title		Circo	Conior				2D Embassad	180	
1	Printing	C:\MT	Outputiguangyoulguang	you.prn	11.8111" x 11.6924"	1		3%		N/A N/A	N/A	Bi
Job que	ue (1)		Ctata	Print Mode	Output Size	[Date Modified	Copies	Peculition	2D Embosed	Print Directio	rinted list
	:MTOutputiguangyouiguan	gyou.pm	Printing	2Vanish	11.8111" x 11.6924"		2019-10-22 18:27:47	1	720 x 1440 dpi	N/A	BiDirection	

8.5 Print

•



